



MERIT

MELBOURNE ENGINEERING
RESEARCH INSTITUTE

Wastes to Energy

Lu Aye

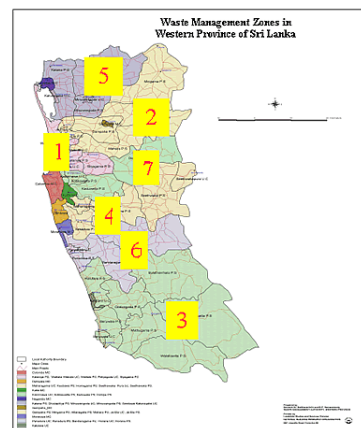


Acknowledgement



The presenter wish to thank the Waste Management Authority of Western Province of Sri Lanka for organising this workshop.

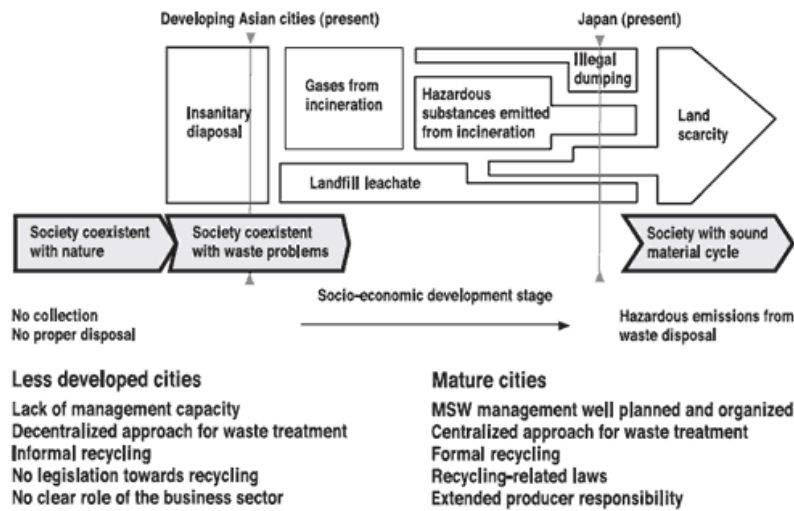
1. Colombo
2. Gampaha
3. Kalutara
4. Dehiwala Mt Lavinia
5. Negambo
6. Moratuwa
7. Jayawardanapura



- Urban Solid Waste and social economic development stages
- Issues in Asian cities
- Collection efficiencies
- Typical waste characteristics
- Desired material-cycle
- Options available
- A case study: Management of market waste in Jakarta
- Discussions: desired end state or objective
- Workshop: SWOT analysis

- Outside local grocery store in New York city at 38th St. and 3rd Ave. This is the way it looks everyday around 9:00 pm.
(Source: <http://blogs.nyu.edu/blogs/scr243/makingmuseum/DSCN1247.JPG>)





(Source: Mendes and Imura 2004)

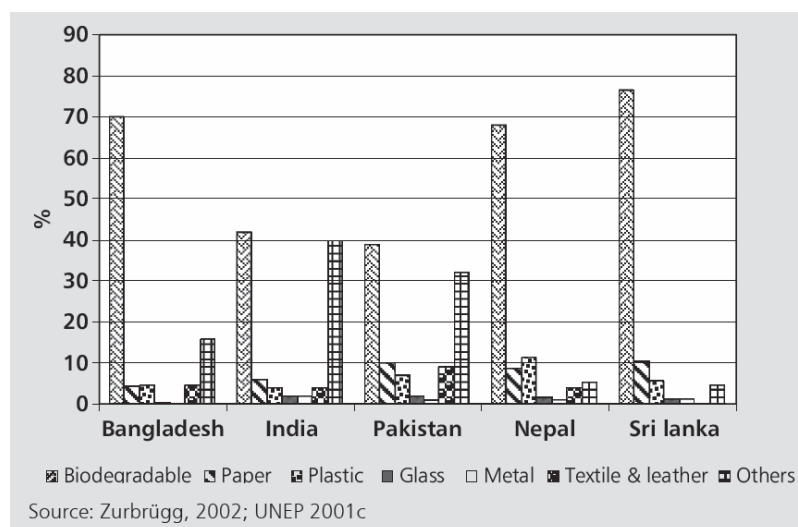
	Less developed cities	Rapidly developing cities
Examples	Dhaka, Kathmandu, Karachi, Phnom Penh	Beijing, Shanghai, Guangzhou, Bangkok, Kuala Lumpur, Manila
Trends	Population growth Urbanization	Population growth Urbanization Industrialization and economic growth
Urban characteristics	Mix of semi-urban and urban areas	Rapidly urbanizing and sprawling Number of irregular settlements such as slums and shanty towns
Barriers	Poverty Financial constraints Poor management capacity	Urban growth Low management capacity
GNI PPP per capita 2002	Less than 2000	2000-15,000
MSW generation per capita (kg/person/day)	0.3-0.7	0.5-1.5
Waste characteristics	High bulk density High organic content	Evolving or changing characteristics (transition)
Waste management	Priority to collection and transportation	Gradual improvement of final disposal
MSW collection rate (%)	<70	80-95

	Less developed cities	Rapidly developing cities	Developed cities
Paper (%)^a	3-10	10-25	20-50
Plastics (%)^a	2-8	8-14	9-22
Ash, fines, others (%)^a	2-62	6-18	3-10
Organics (%)^a	35-80^b	40-50	15-40
Moisture (%)	30-60	20-50	10-30
Bulk density or density (kg/m³)	300-550	200-350	150-300

^a Dry basis

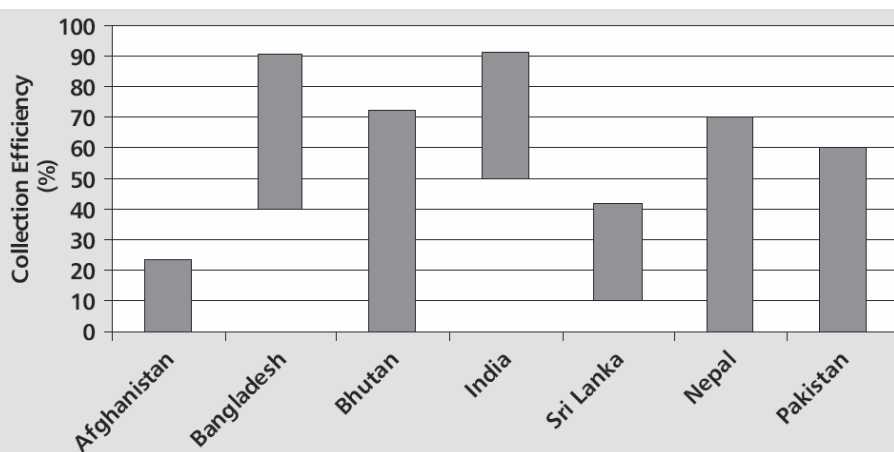
^b The waste in Chinese cities has a low organic content due to the high ash content.

(Source: Mendes, MR and Imura, H 2004)

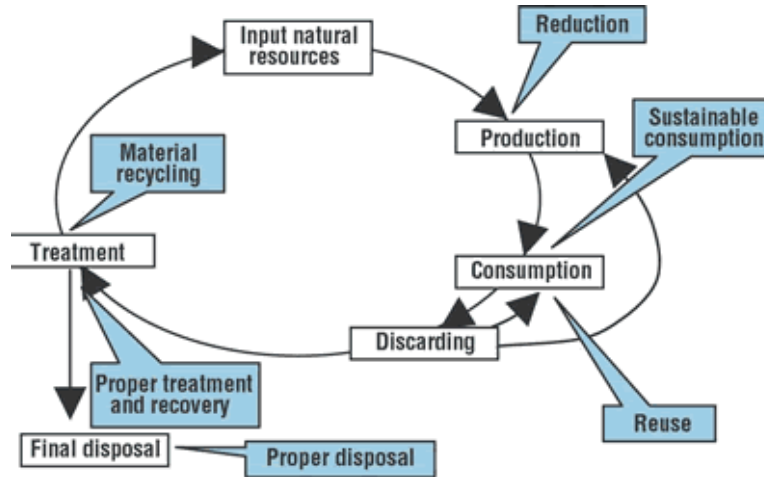


Country	Organic waste	Paper	Plastic	Glass	Metal	Others
China	35.8	3.7	3.8	2.0	0.3	54.3
Hong Kong	37.2	21.6	15.7	3.9	3.9	17.6
Indonesia	70.2	10.9	8.7	1.7	1.8	6.2
Japan	17.0	40.0	20.0	10.0	6.0	7.0
Laos	54.3	3.3	7.8	8.5	3.8	22.5
Malaysia	43.2	23.7	11.2	3.2	4.2	14.5
Myanmar (Burma)	80.0	4.0	2.0	0.0	0.0	14.0
Philippines	41.6	19.5	13.8	2.5	4.8	17.9
Singapore	44.4	28.3	11.8	4.1	4.8	6.6
Sri Lanka	78.0	10.0	6.0	1.0	1.0	4.0
South Korea	31.0	27.0	6.0	5.0	7.0	23.0
Thailand	48.6	14.6	13.9	5.1	3.6	14.2

(Source: Mendes & Imura 2004, Visvanathan & Glawe 2006)

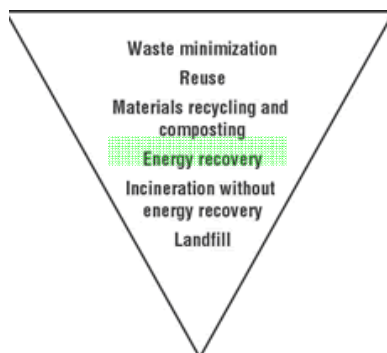


Source: UNEP 2003; Department of Energy (DoE) 2004; UNEP 2001a; AIT 2004; UNEP 2001b; WWF-Pakistan 2001



(Source: Mendes and Imura 2004)

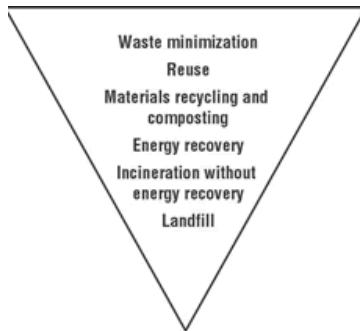
Waste hierarchy



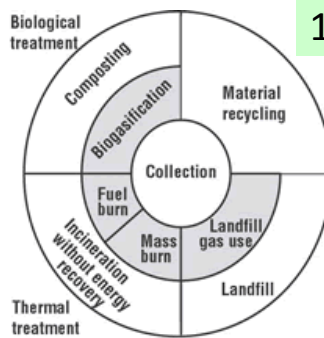
Integrated approach



Waste hierarchy



Integrated approach



<http://helptheenvironmentbyrecycling.info/wp-content/uploads/2009/10/ScrapMetalRecycling.jpg>



<http://helptheenvironmentbyrecycling.info/wp-content/uploads/2009/10/plastic-bottles.jpg>

YES		NO	
	Ceramics & crockery		Batteries
	Food scraps		Oil & paint
	Plastic bags		Building materials
	Foam		Gas bottles
	Plastic packets		Medical waste
	Light globes		Rocks
	Plastic cling wrap & bubble wrap		Soil
	Nappies		Chemicals & pesticides

Business Recycling School Recycling Household Recycling



<http://www.visyrecycling.co.nz/recycling/household.html>



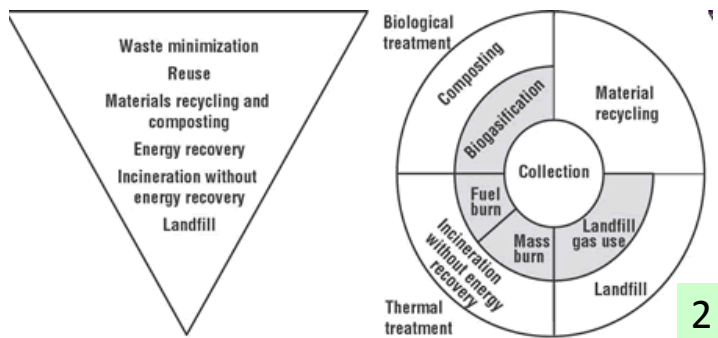


Per annum, Visy Recycling collects and processes more than 900,000 tonnes of paper and cardboard, about 450,000 tonnes of glass, more than 20,000 tonnes of plastic and about 5,000 tonnes of metals in Australia
(<http://www.visy.com.au/recycling/index.php?id=14>).



<http://www.research4development.info/caseStudies.asp?ArticleID=50162>

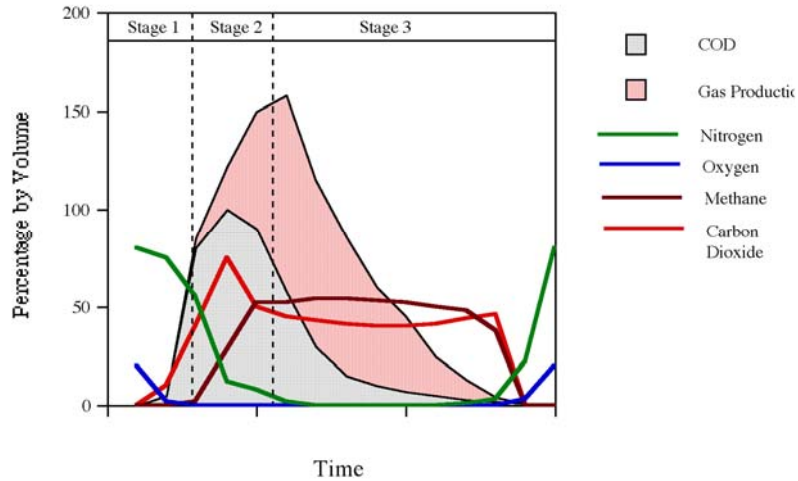
Waste hierarchy & Integrated approach



- Engineered landfill: The Taylors Road Landfill (TRL, also known as the Lyndhurst Landfill) is located in Dandenong South, about 30 km south east of Melbourne, Victoria. It was the first fully engineered landfill in Australia!
- **1989** Company seeks permit for a sanitary facility at partially mined sand quarry at Taylors Road.
- **2009** Third monofill prescribed industrial waste (PIW) cell constructed. Community consultation begins on proposed soil processing facility.



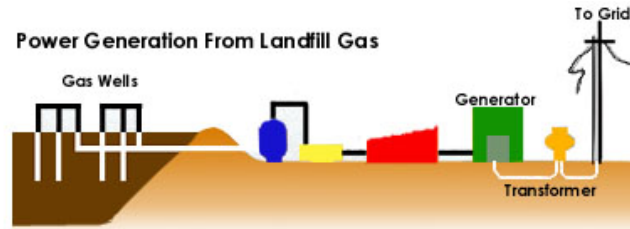
<http://www.sita.com.au/our-services/post-collections/landfill-management/taylors-road-landfill.aspx>



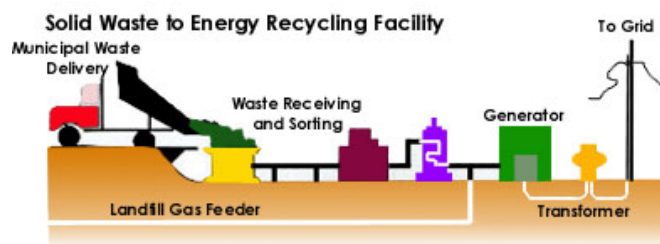
http://www.scu.edu.au/staff_pages/mcullen/fig9_4.gif



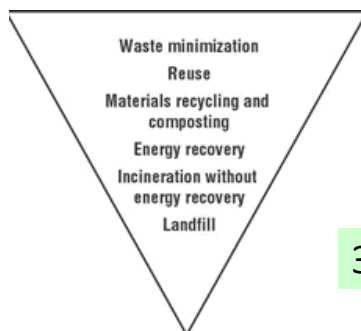
Power Generation From Landfill Gas



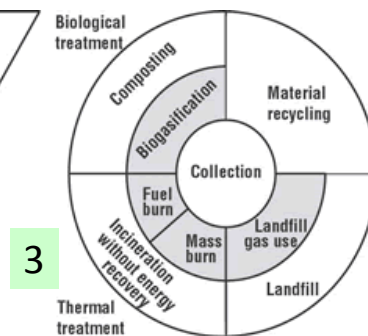
Solid Waste to Energy Recycling Facility



Waste hierarchy

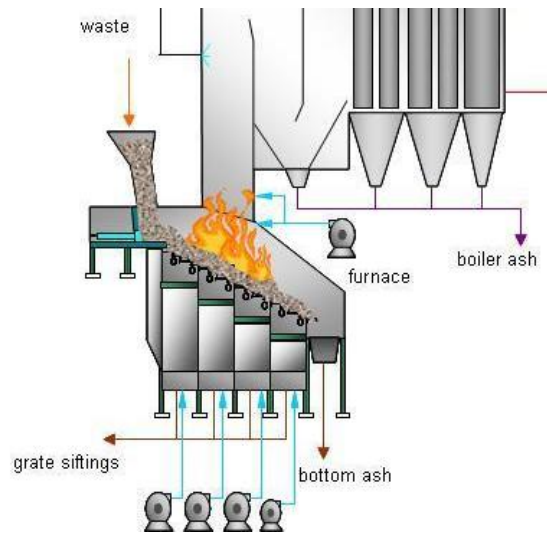


Integrated approach



Grate incinerator for domestic waste burning

http://www.winderickx.pl/waste_incinerators/UserFiles/Image/waste_incinerators/grate_grill_incinerator.JPG



Bolton

Location: Lancashire, UK

Operator: Greater Manchester Waste Ltd

Configuration: 1 x 10 MW

Operation: 2000

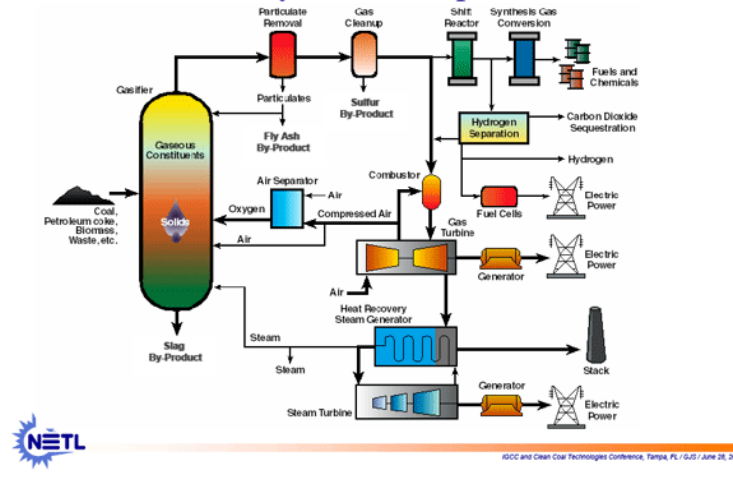
Fuel: refuse

The plant was converted from a mass-burn incinerator to a waste to energy (WTE) plant in 2000. The capacity of the plant is about 120,000 tons MSW/yr.

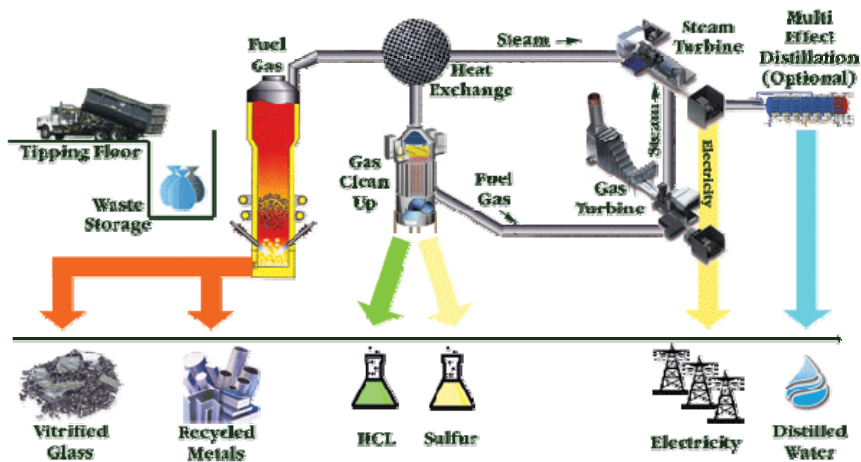


<http://www.industcards.com/Bolton.jpg>

Gasification-Based Energy Production System Concepts



http://www.drenergyservices.com/images/flowg_upkp.gif



Good for disposal of hazardous waste.

In 2004, the city of Honolulu, Hawaii considered a plasma arc/torch proposal for processing municipal solid waste. The city's Department of Environmental Services evaluated the plasma process and found that using plasma arc/torch technology would significantly increase waste disposal costs without offering worthwhile environmental advantages.

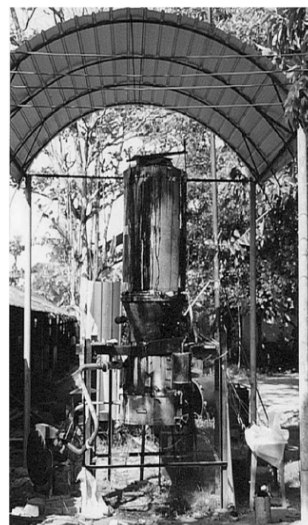


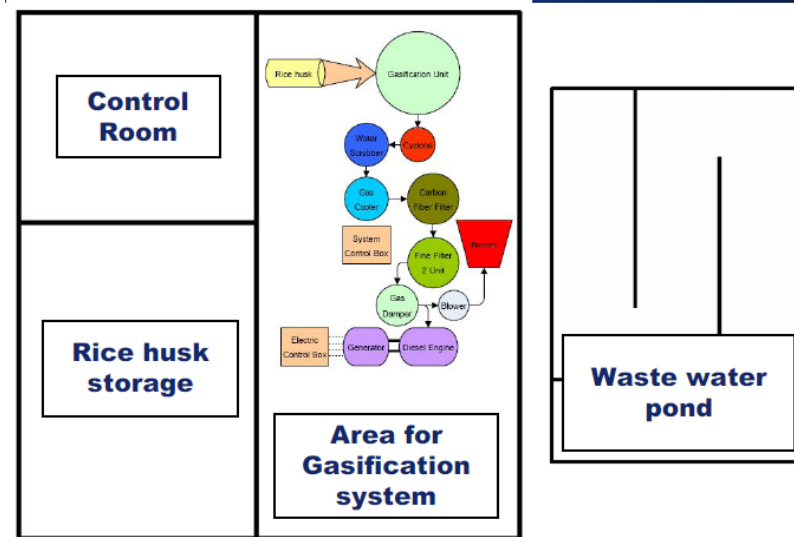
<http://www.honolulu.gov/refs/csd/publiccom/honnews04/plasmaarcrecommendations.htm>

The downdraft gasifier designed by the National Engineering Research and Development (NERD) Centre in Sri Lanka.

Feedstock: rubber wood

Source: T.H. Jayah, Lu Aye, R.J. Fuller, D.F. Stewart, 2003, Computer simulation of a downdraft wood gasifier for tea drying, *Biomass and Bioenergy*, vol. 25, pp. 459 – 469.



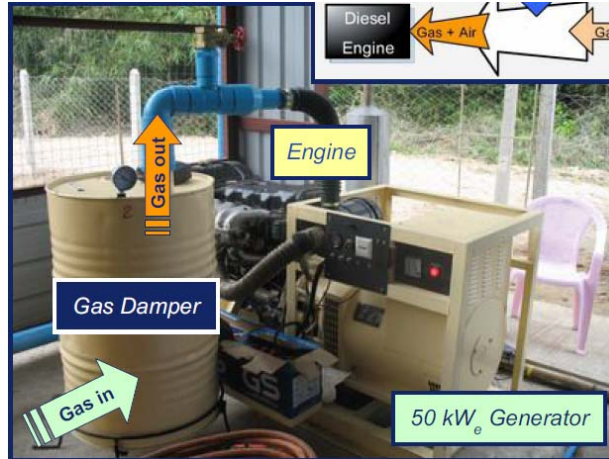


Chatchawan
Chaichana, ERDI,
Chiang Mai
University

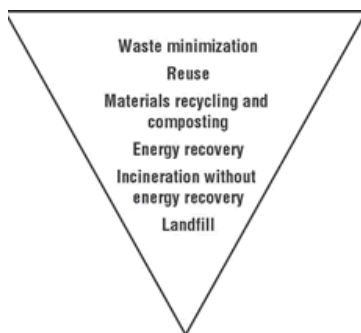


Study and Demonstration of Biomass Gasification for Electricity Project, Dr. Chatchawan Chaichana, Energy Research and Development Institute, Chiang Mai University

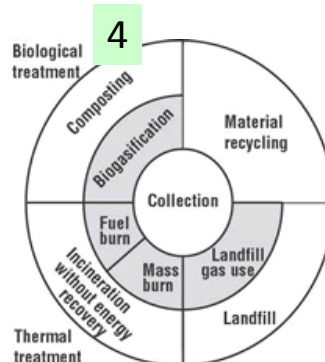
Feed stock: Rice husk



Waste hierarchy

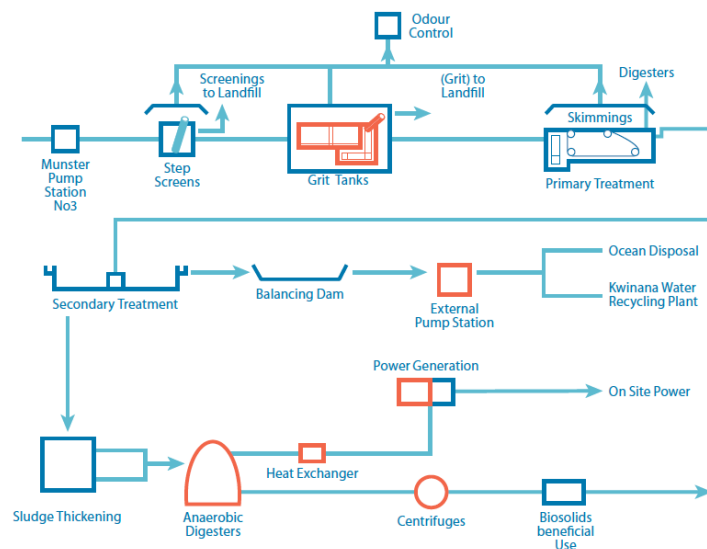
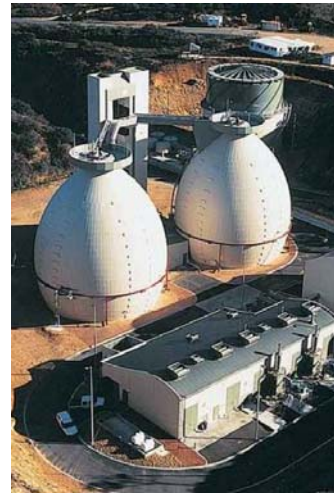


Integrated approach



Bio gasification

- Egg-shape anaerobic digesters at Woodman Point rated at 1.8 MW (right)
- A component of the biogas installation at Berrybank farm © Museum Victoria Australia 1999





Compost field

(<http://www.unep.org/climateneutral/Portals/0/Company/Soil%20and%20More/Compost%20%20Field%202.JPG>)

Source: Lu Aye and Elita Rahmarestia Widjaya 2006
'Environmental and economic analyses of waste disposal
options for traditional markets in Indonesia', *Waste
Management* vol. 26, pp. 1180–1191.
doi:10.1016/j.wasman.2005.09.010

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Japan	17.0	40.0	20.0	10.0	6.0	7.0
Laos	54.3	3.3	7.8	8.5	3.8	22.5
Malaysia	43.2	23.7	11.2	3.2	4.2	14.5
Myanmar (Burma)	80.0	4.0	2.0	0.0	0.0	14.0
Philippines	41.6	19.5	13.8	2.5	4.8	17.9
Singapore	44.4	28.3	11.8	4.1	4.8	6.6
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Thailand	48.6	14.6	13.9	5.1	3.6	14.2

(Source: Mendes, MR and Imura, H 2004, Visvanathan C & Glawe U 2006)

- Interested in investigating traditional markets waste: (at that stage where 'no treatment', 2006)
- Highly organic compared with MSW
- More uniform waste composition
- less hazardous waste
- Institutionally, under formal management
- Would expect to have less burden in establishment of integrated waste management (IWM) if it is managed in a business scale

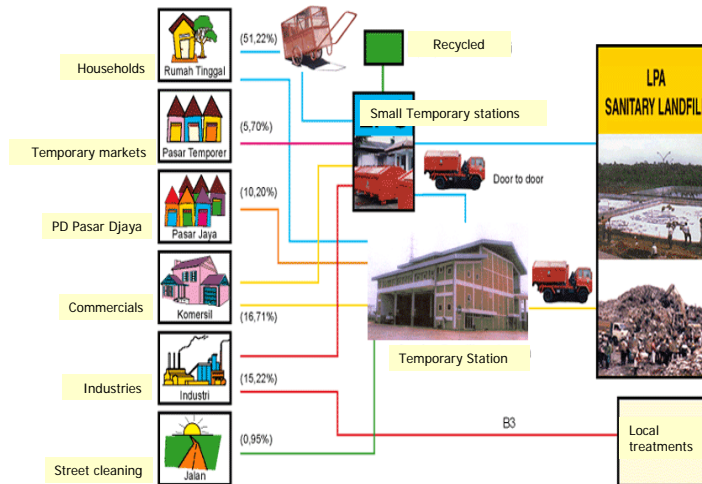
- Local government company that manages traditional markets in Jakarta (151 markets)
- Wastes volume per day 1,200 m³.
- 80% (weight) are predicted to be organics (i.e. biodegradable).



The aim is to compare options of waste management system from environmental, financial and economic aspects for traditional markets solid waste in Jakarta.

Objectives:

- To compare scenarios of waste management system from the global environmental point of view
- To estimate financial cost-benefit of each scenario
- To estimate economic cost-benefit of each scenario



(Source : Cleansing Department DKI Jakarta 2004)

- Preliminary study: data gathering, field observations and finding related references
- Literature review of the viable technologies
- Conducting Life Cycle Assessment of possible scenarios using the computer simulation model developed
- Simple financial and economic analyses

Waste Collection



44 of 70

Lu Aye, 26 November 2009

engineering research for the benefit of society

PD Pasar Jaya has a division, namely transportation, it transports wastes from 145 markets to municipality landfill, 5 markets managed individually their wastes.

The waste fleet utilises 62 relatively old dump trucks

On average 120.5 trips/day



45 of 70

Lu Aye, 26 November 2009

engineering research for the benefit of society

Table 1. Daily solid waste generation in PD Pasar Jaya 2003

No	Area/Unit	Number of Markets within area	Waste Volume (m ³ /day)		
			Total volume	Putrescibles	Non-putrescibles
1	Area 1 Tanah Abang	7	59.00	35.40	23.6
2	Area 2 Senen Blok III	12	78.00	46.80	31.2
3	Area 3 Pramuka	11	47.75	28.65	19.1
4	Area 4 Pal Merah	6	42.00	16.80	25.2
5	Area 5 Rawabadak	8	63.00	25.20	37.8
6	Area 6 Koja	9	49.50	19.80	29.7
7	Area 7 Glodok	11	52.50	21.00	31.5
8	Area 8 Cengkareng	8	36.50	12.30	24.2
9	Area 9 HWI	6	20.50	8.20	12.3
10	Area 10 Jembatan Merah	6	27.50	16.50	11.0
11	Area 11 Tomang Barat	7	48.00	19.20	28.8
12	Area 12 Cipulir	7	46.00	18.40	27.6
13	Area 13 Mayestik	7	61.50	36.90	24.6
14	Area 14 Pasar Minggu	6	49.00	29.40	19.6
15	Area 15 Tebet Timur	6	63.50	25.40	38.1
16	Area 16 Kramat Jati	5	48.00	28.80	19.2
17	Area 17 Sunan Giri	8	50.50	20.20	30.3
18	Area 18 Jatinegara	7	47.50	28.50	19.0
19	Area 19 Perum Klender	7	60.00	24.00	36.0
20	Area 20 Induk Kr Jati	1	250.00	150.00	100.0
	Total	145	1 200.25	611.45	588.8

Table 2. Composition of traditional market waste in Jakarta

Component	% weight			
	Pasar induk Gede Bage Badung	Pasar Santa Jakarta	Pasar Caringin Bandung	Pasar Baru Bandung
Putrescibles	86.86	81.14	85.31	82.78
Plastics	3.37	5.09	7.03	7.05
Paper & cardboard	6.59	7.11	6.43	5.30
Wood	1.79	4.72	0.89	3.17
Glass and metal	1.08	0.81	0.34	0.67
Others	0.31	1.13	-	1.03

Sources : (Saptari 2004; Maharani 1998; Indiany 2002; Shanti 2002)

Table 3. Estimation of the waste composition from PD Pasar Jaya

Component	Percentage by weight (%)	Daily waste generation (kg/day)
Putrescibles	82.82	205 765.74
Paper and Cardboard	6.27	14 630.80
Plastics	5.89	15 574.27
Wood	3.40	8 453.33
Glass and metal	0.73	1 823.02
Others	0.89	2 204.56
Total	100.00	248 451.75

- The strategy for establishing IWM system: Source separation (Mc Dougall *et al.* 2001) – for developing countries, the successful of source separation can much reduce the cost of waste handling. Treating the organic waste will significantly reduce the pollution and health problems by removing the source of leachate, combustibles gases, odours and disease carriers.
- At this moment: Lack of motivations, less campaigns & educational program (Widiastuti 2000, Yudoko 2001).
- The key strategy of IWM establishment: source separation programs should be introduced clearly in line with the next proposed wastes handling.
- The recycling by scavengers in bins collection has good contribution to recycling program.

As high organics fraction in nature some of the potential handling methods based on viable technologies at that moment (2005) are:

- Aerobic digestion (composting): has been practiced in Indonesia in labour intensive scales.
- Landfill for electricity generation: private sector has proposed to involve.
- Anaerobic digestion (bio gasification): not applied yet for MSW in Indonesia.

Aerobic digestion: Windrow Composting

- Labour intensive plants: capacity 4 m³-24 m³ (Wahyono, Sahwan & Suryanto 2003).
- Centralised plant: could utilise 134 kW wheel loader (capacity 200 tonnes/day) for entire process of pilling & turning and transportation within the plant (Cointreau-Levine 1995)

Landfill for electricity generation: conventional and landfill as a bioreactor (with leachate recirculation)

Anaerobic digestion for MSW at a large capacity:

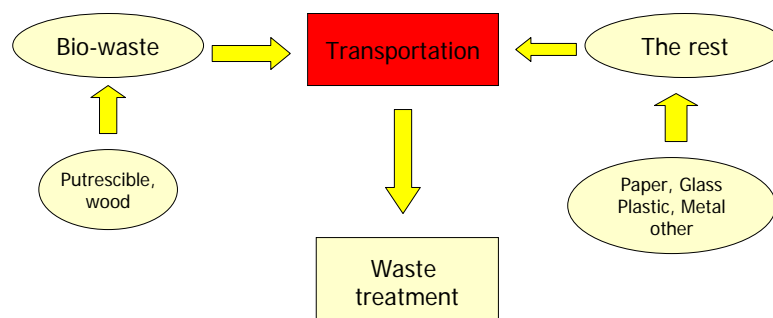
- High solid one stage digestion: Dranco, Valorga
- Low solid two stage digestion : BTA

Goal and Scope definition:

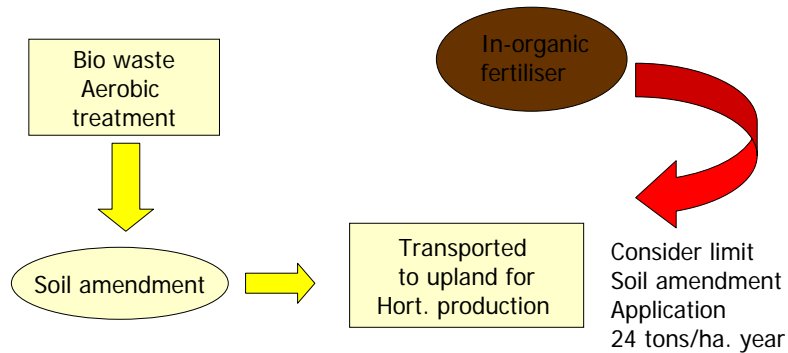
- Purpose: To compare the potential waste management systems (theoretical analysis)
- Functional unit: The management of 1 ton of traditional market waste in Jakarta

System boundaries:

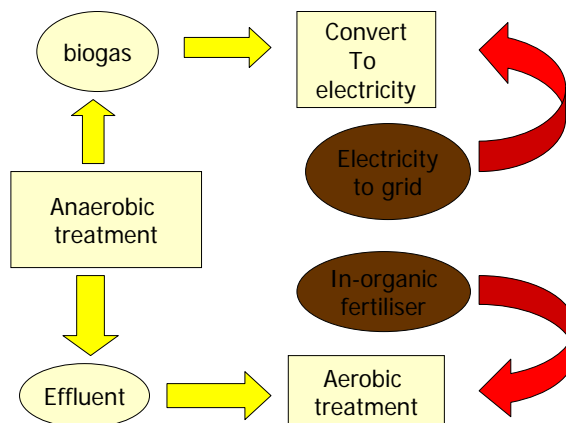
- Cradle: waste in collection bins at traditional markets under PD Pasar jaya management
- Grave: when waste become inert landfill material or is converted to air and/or water emissions or any secondary saleable material
- Breadth: 'second level' effects such as building of capital equipment ignored. For energy factors, the pre combustions are included in the model



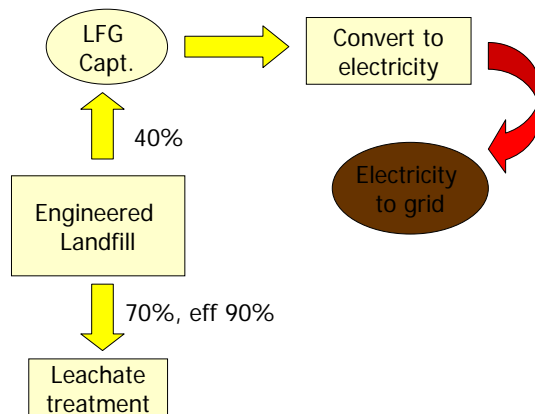
Aerobic digestion



Anaerobic digestion



Landfill gas (LFG) for electricity



Energy inventory

Diesel oil: using Indonesian diesel oil inventory data provided at Australian Data base (SIMAPRO 5.1) created by Tim Grant (RMIT centre of design)

Electricity grid: using Australian database fractioned based on fuel basis (Coal (Vic) 53%, Hydro 14%, gas cogen 29 %, gas 3.6%, oil in IC engine 0.4%)

Emissions from dumping (IWM 2 data base):

- emission to air: LFG emission 100% not captured
- emission to water: 1% Organic carbon emitted as COD within landfill.

Emissions from Aerobic treatment (IWM 2 data base)

Emissions from Anaerobic treatment: Emission of electricity production from biogas (SIMAPRO 5.1) and fraction of emission from aerobic treatment

Emissions from Landfill for electricity production: 60% LFG not captured but under cap, emission from electricity production from biogas and 70% leachate collected with 90% efficiency of COD and N removal

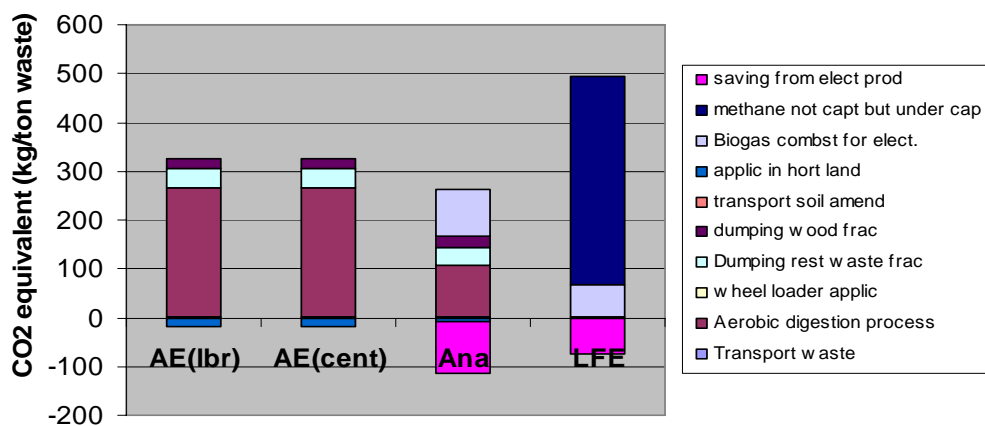
Electricity from existing grid (190 kWh/ton putrescibles waste treated anaerobically and 108 kWh/ton waste landfilled)

The fertiliser application for producing organic horticulture product at upland (40 km from treatment plant. Application organic fertiliser in horticulture land should not be exceed 24 tons/year.ha

Table 4. Characterization using Eco indicator 95/Europe, version e

Impact category	Unit	life cycle aerobic (centralised)	life cycle aerobic (lbr intensive)	life cycle anaerobic	life cycle landfilled energy
greenhouse	kg CO2	308	308	148	418
ozone layer	kg CFC11	x	x	x	x
acidification	kg SO2	-0.128	-0.129	-0.494	-0.304
eutrophication	kg PO4	-1.33	-1.32	-0.509	0.0177
heavy metals	kg Pb	-9.88E-04	-0.000988	-0.000449	-3.73E-05
carcinogens	kg B(a)P	-7.49E-08	-7.50E-08	-3.99E-06	-2.72E-06
winter smog	kg SPM	-0.0541	-0.0541	-0.516	-0.339
summer smog	kg C2H4	0.0248	0.0246	0.0368	0.276
pesticides	kg act.subst	x	x	x	x
energy resources	MJ LHV	-122	-122	-509	-315
solid waste	kg	58.9	58.9	58.9	240

Greenhouse Effect (Kg CO2)

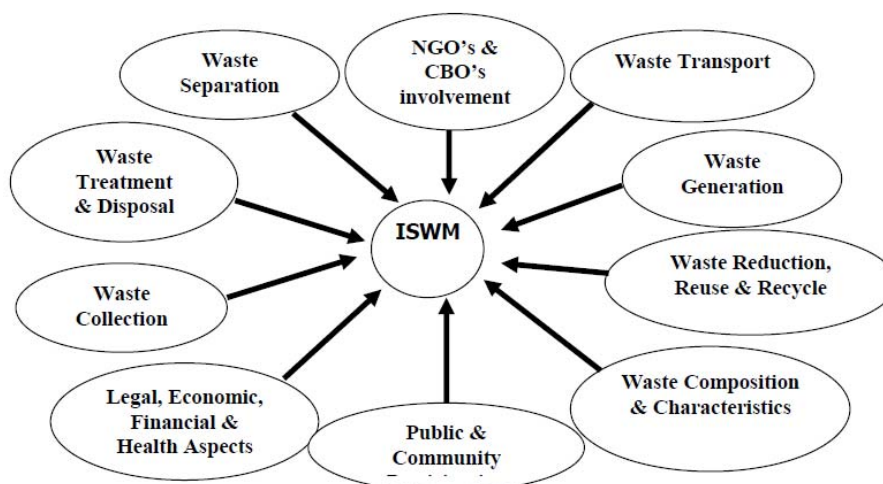


- Greenhouse gas emissions
- Acidification
- Eutrophication
- Photochemical oxidants

Table 5. Sensitivity analysis 10% and 30% putrescibles wastes are dumping in rest-waste

Impact category	Unit	life cycle aerbc (cent) 10% sens	life cycle aerbc (cent) 30% sens	life cycle landfilled energy
greenhouse	kg CO2	361	468	418
ozone layer	kg CFC11	x	x	x
acidification	kg SO2	-0.114	-0.0859	-0.304
eutrophication	kg PO4	-1.19	-0.927	0.0177
heavy metals	kg Pb	-8.89E-04	-0.000691	-3.73E-05
carcinogens	kg B(a)P	-6.74E-08	-5.24E-08	-2.72E-06
winter smog	kg SPM	-0.0487	-0.0378	-0.339
summer smog	kg C2H4	0.0666	0.15	0.276
pesticides	kg act.subst	x	x	x
energy resources	MJ LHV	-110	-85.7	-315
solid waste	kg	58.9	58.9	240

- Options investigated
 - Composting in labour intensive local plant (CPL)
 - Composting in centralised plant (CPC)
 - Biogas production (BGP)
 - Engineered landfill for electricity generation (LFE)
- LFE has the highest environmental impacts among the options compared; LFE has significantly less impacts than open dumping
- BGP has the lowest environmental impacts except for acidification
- CPC has highest potential for success. It has the highest benefit to cost ratio and moderate environmental impacts.
- Supports from the market management and the local government would be the keys to the success.



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Short term desired objectives?

Long term desired objectives?



- * **Strengths:** attributes of the option that are helpful to achieving the objective.
- * **Weaknesses:** attributes of the option that are harmful to achieving the objective.
- * **Opportunities:** external conditions that are helpful to achieving the objective.
- * **Threats:** external conditions which could do damage to the objective.



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The end.